



# APS Transmission Maintenance

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**Manager, Reliability Analysis and Management**

**April 8, 2010**

# Substation Criticality Ranking

- Criticality Ranking – Tiers
  - Equipment ranked by – access, consequence, replacement cost, replacement time, redundancy, safety, and environment
  - Substations ranked by – revenue, redundancy, importance, and reliability
- Maintenance frequency can be based on Tier quartile

# 2009 Planned Maintenance - December

DISTRIBUTION	PROGRAMS	1	Last Month	P	2	Last Month	B	3	Last Month	B	4	Last Month	B	5	Last Month	P
		Reinforce Sectionalizer			Automatic Transfer Switch			Capacitor Bank Operational Checks			Public Safety Overhead Line Patrol			Line Maintenance		
		8	Last Month	P	9	Last Month	P	8	Last Month	G	9	Last Month	G	10	Last Month	C
		Wood Pole Maintenance			Network System Maintenance			Manhole Maintenance			Automation Switch Maintenance			Underground Assurance XMPs		
		12	Last Month	C												
	Public Safety Underground Inspections															
	PROJECTS	1	Last Month	G	2	Last Month	P E	3	Last Month	G						
		Grey Coverlock Replacement			Wildlife Protection			Smartoria T&D Remediation								

TRANS	PROGRAMS	1	Last Month	G T	2	Last Month	P T	3	Last Month	C T	4	Last Month	P T	5	Last Month	G T
		HPOF Pipe Cable System Maintenance			Line Maintenance			Public Safety Line Patrol			Wood Pole Maintenance			Manhole Maintenance		

SUBSTATION	PROGRAMS	1	Last Month	P T	2	Last Month	G T	3	Last Month	P T	4	Last Month	P T	5	Last Month	P T
		Circuit Breaker			XFMR & Reactor Oil Sampling			Protective Relay Maintenance			Relay Functional Testing			Battery Maintenance		
		6	Last Month	G T	7	Last Month	C	8	Last Month	P T	9	Last Month	P T	10	Last Month	G T
		Series Capacitor Bank Maintenance			Public Safety Substation Inspections			Load Shed Relay Settings			Thermography			Substation Equipment Inspections		
		11	Last Month	G T	PROJECTS			1	Last Month	E	2	Last Month	E	3	Last Month	E
	Doble Testing						U-Type Bushings			Substation Fire Protection			On-Line Monitoring			
	PROJECTS	4	Last Month	C	5	Last Month	C	6	Last Month	G						
		Battery Transfer Switch			Feeder Breaker Arresters			Back-up Generators								

- EXCEEDED GOAL
- MET GOAL
- SOMEWHAT UNDER GOAL
- SIGNIFICANTLY UNDER GOAL

12 of 13	G = General Maintenance
9 of 13	P = Performance Based
8 of 8	C = Compliance Based
1 of 3	E = EPRI
12 of 15	T = TMIP

YTD	81%
THRESHOLD	80%

The background of the slide is a dark, monochromatic image of a desert landscape at night or during a storm. The foreground is dominated by the silhouettes of various cacti, including saguaros and cholla, against a dark sky. A single, bright, jagged lightning bolt strikes down from the upper right quadrant, illuminating the scene and creating a stark contrast with the dark background. The overall mood is dramatic and emphasizes the harsh, high-voltage environment of the desert.

# **Transmission Maintenance Programs**

# HPOF Cable System

- 230kV underground cable system in downtown Phoenix utilizing chilled mineral oil
  - Weekly check for:
    - Leaks
    - Check operating parameters
    - Clean filters

# Climbing Inspections

- Performed on all transmission lines; every 7 years for steel lattice and 10 years for wood structures
  - Tighten loose hardware
  - Ensure safety signage is intact
  - Replace any broken or degraded component
    - Crossarms
    - Insulators

# Public Safety Line Patrols

- Performed annually
  - Inspect for any item that could be a hazard to the general public and make immediate corrective actions.

# Wood Pole Maintenance

- Performed every 10 years to ensure the integrity of the wood pole; particularly at ground level.
- The intent is to ensure that the pole will survive another 10 years or more.
- Work performed by contractors and overseen by APS personnel.

# Manhole Maintenance

- Performed as needed but on an approximate 10 year cycle.
- Inspect for spalling concrete, leaks, etc.

# Vegetation Management

- Cycle based upon criticality and vegetation growth behavior in the right-of-way
  - Clear cut, trim, or herbicide as appropriate.
- LIDAR project for all lines to measure for clearance.

The background of the slide is a dark, monochromatic image of a desert landscape at night or during a storm. In the foreground, the silhouettes of various cacti, including saguaros and cholla, are visible against the dark sky. A single, bright, jagged lightning bolt strikes down from the upper right quadrant, illuminating the scene and creating a stark contrast with the dark background. The overall mood is dramatic and emphasizes the power of nature.

# **Substation Maintenance Programs**

# Circuit Breaker Maintenance

- **Major Maintenance** - Circuit Breakers are subjected to an internal component inspection pursuant to a detailed written procedure. Component rebuild or replacement is generally based on limits of wear or test result guidelines prescribed within the detailed written procedure.
- **Minor Maintenance** - Circuit Breakers are subjected to an external inspection and test process per the same detailed written procedure as above, but with specific step qualifications, which limit the scope. Results of both the inspection and test are then assessed to determine whether a Major Maintenance inspection is warranted.

# Circuit Breaker Maintenance

- **Typical Electrical Tests for Major and Minor Maintenance** - Tests are performed for contact resistance, timing, AC high potential, oil dielectric strength, sulfur-hexafluoride ( $SF_6$ ) gas, moisture content in oil, and local/remote control operation. Double insulation power factor testing may also be performed on circuit breakers.
- **Typical Inspection Items for Major and Minor Maintenance** - These items include moving and stationary contacts, interrupting components, bushings, operating mechanisms, auxiliary control components, hardware, wiring, lubrication, and calibration/operational checks of pressure or mechanical control and alarm components.

# Circuit Breaker Maintenance

- **Maintenance based on counter reads**
- **Breaker Exercise - semi annual**
- **Metalclad Breaker Maintenance – 5 yrs**
- **Planned Breaker Replacement**
- **Blackstart Pneumatic Bkr Changeout**

# Oil Sampling

- Dissolved Gas Analysis
  - Manual (varies)
  - On-line monitoring (four hours) (138 monitors)
- Oil Quality
  - Dielectric Strength, Acid, Interfacial Tension, Power Factor, Water
  - Every two years

# 2008 Edison Award



**Winner of 2008 Edison Award**  
In recognition of innovative leadership and  
operational excellence in the electric industry



# Relays



- Relay maintenance
  - Electro-mechanical relays only
- Relay functional testing
  - All relays
- 4 year frequency for both programs

# Battery Maintenance

- Follow IEEE guidelines for:
  - Capacity discharge testing
  - Intercell resistance
  - Specific gravity
  - Temperature
  - Electrolyte level

# Series Capacitor Bank Maintenance

- Five years for new, electronic banks
  - Visual for contamination, corrosion, bulging or leaking cans, hardware
  - MOVs
  - CTs
  - Columns
  - Bypass breakers
  - Triggered air gaps

# Public Safety Inspections

- Annually check for:
  - Warning signs
  - Fence and gate integrity
  - Ground erosion
  - Vandalism
  - Vegetation, outside grading or other providing potential access

# Load Shed Relays

The background of the slide is a dark, monochromatic image of a desert landscape at night or during a storm. In the foreground, the silhouettes of various cacti, including saguaros and cholla, are visible against a dark sky. A bright, jagged lightning bolt strikes down from the upper right towards the center of the frame, illuminating the scene and creating a stark contrast with the dark background.

- Annually check under-voltage or under-frequency settings

# Thermography

- Scans performed on transformers, breakers, switches and other current carrying devices
- “Hotspots” analyzed and prioritized

# Equipment Inspections

- **Equipment** - Oil leaks, oil level, counter reads, SF<sub>6</sub> levels, temperatures, and pressures. Transformer fans are operated, and moisture is bled from breaker air tanks. Regulators are inspected. Trouble or suspected trouble is reported for corrective maintenance.
- **Control Vault** - A general visual inspection is performed and breaker red lights, evidence of rodent intrusion, battery chargers, and station batteries are checked and recorded.

# Doble Testing

- Overall tests
- Bushing tests
- Hi-collar tests
- Oil tests
- Surge arrester tests
- SFRA and LR testing done and receipt and upon cause

# Substation Maintenance Projects

- Type U Bushings
- Fire Protection
- On-Line Monitoring
- Battery Transfer Switches
- Feeder Breaker Arresters
- Back Up Generators

# 2009 Maintenance Basis

Diagnostic	TMP	Tier 1 (>100kV)	Tier 1 (32)	Tier 2 (170)	Tier 3 (80)	Tier 4 (39)
Visual Inspection	PDIQ	Monthly for WP, FC, SG, WW, OC, CH, PP, MK	4 /year	3 /year	2 /year	Annually
Thermography	PDIQ	Monthly for WP, FC, SG, WW, OC, CH, PP, MK	4 /year (1 - Spring, 1-Night, 1-Sum, 1-Fall)	2 /year (1 - Spring or Fall, 1-Summer)	1 /year	1 /year
Corona Scans		1 /year	For Cause	For Cause	For Cause	NA
Sound Levels			Baseline - then For Cause	Baseline - then For Cause	For Cause	NA
Vibration / Acoustical / Ultrasound			Baseline - then For Cause	Baseline - then For Cause	For Cause	NA
SF6 Scans / ANSA (Partial Discharge)			For Cause	For Cause	For Cause	NA
Breaker Maintenance						
Micro: Lubrication, Timing, Electrical Test, Calibration			Every 6 years	Every 6 years	Every 6 years	
Major Cubicle Switch Gear	PDIQ	>100kV Counter Based	As Required	As Required Every 5 years	As Required	
Transformer Maintenance						
Dissolved Gas Analysis Oil Screening Tests			Annually, For Cause, by 2010 all EHV transformers will have an on-line gas-in-	Every other year		
Power Factor Test		Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Capacitance Test	(PDIQ)	Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Winding Resistance Test	At Install	Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Total Turns Ratio Test	Then for cause	Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Megger Test		Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Leakage Reactance		Every 5 years	Every 7 years	Every 7 years	Every 10 years	NA
Relay Maintenance	Max Info		Every 4 years	Every 4 years	Every 4 years	NA
Relay Functionals	Max Info		Every 4 years	Every 4 years	Every 4 years	NA
Batteries						
Capacity Testing	PDIQ	Acceptance test at installation, with in 2 years of acceptance test, with in 7 years of acceptance test, with in 12 years of acceptance test, and with in 17 years of acceptance test. Once battery reaches 85% of manufacturer's guaranteed service life (After 17 years) or shows signs of degradation (i.e., 10% drop in capacity from previous test or 10% below the manufacturer's rating or any other condition that makes the battery suspect) it is tested every year.				
Resistance Testing Maintenance	PDIQ PDIQ			Annually 3 times a year		

# Insert Key Solutions

POWER  
DELIVERY IQ™

ER DASHBOARD™

IQ REVIEW™

## An Integrated Maintenance Tracking Program

- Equipment Condition Assessment
- Equipment Health
- Project Status
- Program Status
- Performance Indicators
- Equipment Reliability
- PM Templates
- Maintenance Basis
- Maintenance Strategy
- Reporting

PDIQ is a database engine that stores critical information in the form of technology exams to display equipment health in matrix displays. Since equipment health is dictated from many types of data sources, all exam types have been identified and implemented. These individual technologies roll up to an overall equipment health status. Email notifications of referral or unacceptable results is available.

## ER DASHBOARD™

ER Dashboard is an integral performance indicator platform for equipment reliability. The integration is by region (Metro, North and South), and then by area (East, West, Central). The performance indicators roll up to each regions' area. The Maintenance strategy also rolls up to a display.

## IQ REVIEW™

IQ Review is a centralized database that stores Preventative Maintenance templates and compares them with the performed technology exams. This also documents the Maintenance Basis (utilizing the EPRI Tier classification for the substation). The incorporation of the Maintenance strategy to varying equipment types and situations captured in one area is the real strength of this system.

Equipment ID:  Refresh

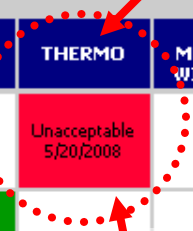
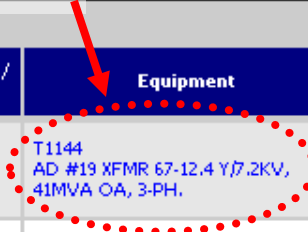
Printable Version (8.5 x 11), (8.5 x 14)  
Select Technologies

Maximo Information

Technology

Record Count: 500

Area	Division	Substation / Line	Equipment	Overall Status	DGA/TOAN	DOBLE	THERMO	TTR, MEGGER, WINDING	VISUAL INSPECT	OIL ANALYSIS
M	MC	AD	T1144 AD #19 XFMR 67-12.4 Y/7.2KV, 41MVA OA, 3-PH.	Pending(1) 7/23/2008	-	-	Unacceptable 5/20/2008	-	-	-
M	MC	AD	T1235 AD #11 XFMR 67-12.4Y/7.2KV, 25/B3/41MVA 3-PH.	Acceptable(0) 6/12/2008	-	Acceptable 12/3/2007	-	-	Marginal 3/7/2007	-
M	MC	AXR	T1213 SEE SPECIFICATION DATA	Acceptable(0) 1/1/1900	-	-	-	-	-	-
M	MC	AY	T1023 AY #3 XFMR 67-12.4Y/7.2KV, 25/B3/41MVA 3-PH.	Acceptable(0) 1/1/1900	-	Acceptable 2/5/2008	-	-	-	-
M	MC	CC	T1004 CC #20 XFMR 67-12.4Y/7.2KV, 25/B3/41MVA 3-PH.	Acceptable(0) 6/12/2008	Monitor/Watch 7/10/2006	Acceptable 10/4/2007	-	-	-	-
M	MC	CC	T1290 CC #6 XFMR 230-69Y/12.4TKV, 188MVA 3-PH.	Acceptable(0) 6/12/2008	-	Monitor/Watch 5/10/2008	-	-	-	-



**Current Filter**

Area: **M - METRO**  
Division: **All - All**  
Substation / Line: **All - All**

Equipment: **All**  
Category: **All**  
Equipment Type: **All**  
Equipment SubType: **All**  
Domain: **All**  
Equip Status: **Equal To - All**

Substation Technician: **All**  
Resp. Engineer: **All**

### Technology Exam



**Equipment:** [File Attachments \(0\)](#) [Printable Version](#)

<b>Area:</b> M - METRO	<b>Equipment Category:</b> SUBS
<b>Division:</b> MC - METRO CENTRAL	<b>Equipment Type:</b> Xfmr - Other than Inst Xfmr's
<b>Substation / Line:</b> AD - Adobe Substation	<b>Equipment SubType:</b> TRANSFMR
<b>Equipment:</b> T1144 AD #19 XFMR 67-12.4 Y/7.2KV, 41MVA OA, 3-PH.	<b>Overall Status:</b> Pending
<b>Classification:</b> Not Set	<b>Maint. Strategy:</b> No Approved Maintenance Strategy
<b>Tier:</b> 1	<b>Trend Report:</b> <a href="#">View Trend Report</a>
	<b>Maint. Procedure:</b>

**Technology Exam:** [File Attachments \(0\)](#) **Electronic File Attachments**

<b>Status:</b> Unacceptable	<b>Date/Time:</b> 5/20/2008 12:00:00 AM
<b>Active:</b> Open	<b>Technology:</b> INFRARED THERMOGRAPHY
<b>Field Tech:</b> Yirsa, Nicholas A	<b>Inspection Type:</b> Routine
<b>Resp. Engineer:</b> Barbera, Steven J	
<b>Last Upd. By:</b> Barbera, Steven J	
<b>Last Upd. Date:</b> 10/6/2008 1:41:39 PM	

**Problem/Initial Analysis:** HOT SPOT ON BUSHING ROD IN THE NORTH PHASE HIGH SIDE BUSHING. IT IS VERY LIKELY THAT IT IS MUCH HOTTER INSIDE THAT BUSHING ON THE THREADED SECTION OF THE ROD.

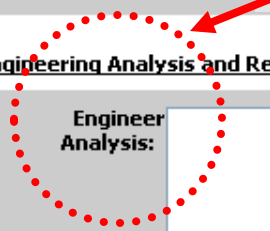
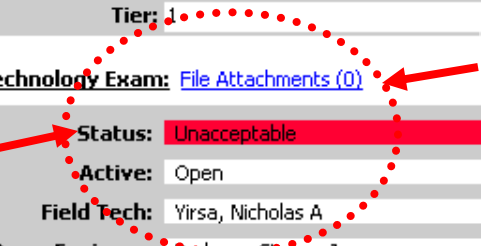
**Engineering Analysis**

**Engineering Analysis and Recommendations:**

**Engineer Analysis:**



Status





Add Template

Equipment Category: SUBSTATIONS

Template Type: Utility

• Breakers

• SF6 Interrupting Media

- Breaker SF6, 1 pressure (puffer) Ext. Capacitors (B) - [Approved](#)
- Breaker SF6, 1 pressure (puffer) No Ext. Capacitors (B) - [Approved](#)
- Breaker SF6, 2 pressure - [Approved](#)

• Oil Interrupting Media

- Breaker, Oil (Outdoors) (B) - [Approved](#)

• Vacuum Interrupting Media

- Breaker, Vacuum Bottle (Outdoors R-Mag) (B) - [Approved](#)
- Breaker, Vacuum Bottle (Outdoors) (B) - [Approved](#)

• Switchgear Vac Interrupting Media

- Breaker, Vacuum Bottle (Switchgear Cubicle) (B) - [Approved](#)

• Switchgear Air Magnetic Int. Media

- Breaker, Air Magnetic (Switchgear Cubicle) (B) - [Approved](#)

• Capacitors

• Series Capacitor Bank

- Series Capacitor Bank (CBSE) (GE Only) - [Approved](#)
- Series Capacitor Banks (CBSE) (Westinghouse Only) - [Approved](#)

• Shunt Capacitor Bank

- Shunt Capacitor Banks (CBSH) - [Approved](#)

• Switches

• Oil Switches

- Oil Switches (OCRs) - [Approved](#)

• Transformer

• Network Transformers

- Network Transformers (NT) (integral part of NT/NP) - [Approved](#)

• Power Transformer

- Transformers EHV (>69kV) - [Approved](#)
- Transformers HV (<=69kV) - [Approved](#)

• Electrical

• Mobile Substations

- Mobile Substations (T - Mbl#) - [Approved](#)

• OTHER

- High Pressure Fluid Filled (HPFF) Cable System - [Approved](#)
- Network Protector (NP) (integral part of NT/NP) - [Approved](#)
- Serveron TMS, TM3 Gas In Oil Monitors (OLM) - [Approved](#)
- Substation (General) - [Approved](#)
- Voltage Regulators (LR, R) - [Approved](#)

• Batteries

- Battery and Battery Charger (BA) - [Approved](#) - [Pending Approval](#)

• Protective Relays

- Relays (General) - [Approved](#)

Available Templates  
EHV Transformer

IQ REVIEW™

### Template View

[Close Window](#)

Template for EHV Transformer

**Transformers EHV (>69kV)**

Equipment Category: **SUBSTATIONS**

Category/SubCategory: **Transformer / Power Transformer**

SME: **Arndt, Gregory M**

Resp. Engineer: **Gamez, Lonnie**

Rev Number: **1**

Status: **Approved**

Approved By - Date: **Arndt-6/12/2008**

- Boundary Definition
  - SME Summary
  - Comments
  - Implementation History
  - Revision History
  - Operating Experience
  - Commitments
  - Condition Definitions
  - File Attachments(0)
- New Template
  - Delete Template
  - Create Draft

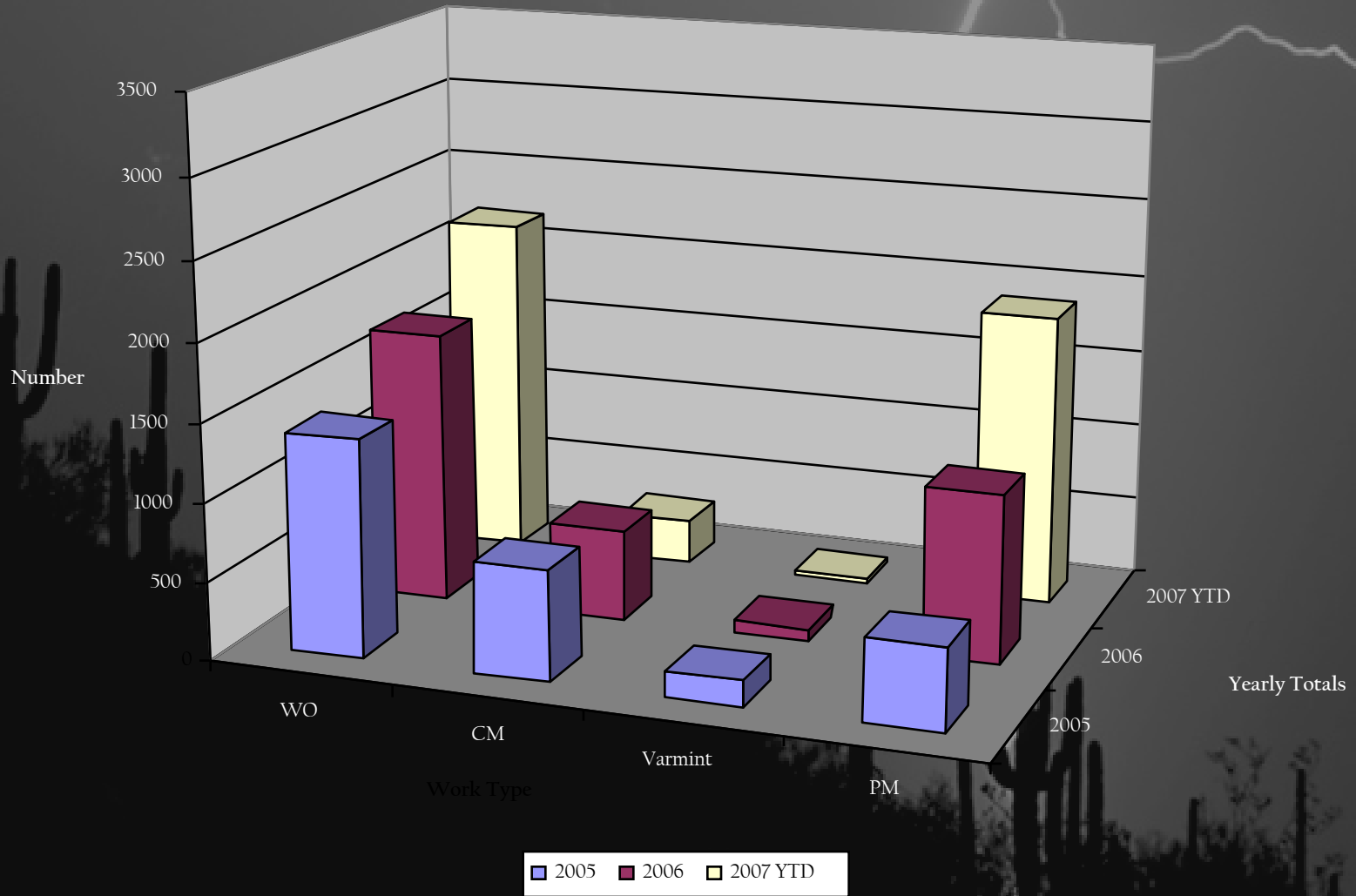
Maintenance Strategy by Type

Substation Tier Level

Task View | [FMECA View](#)  View Basis Text

Tier	1	2	3	4	N/A	---	---	---	---	---	---	---
<b>Failure Finding</b>												
Thermography	2.00 M	6.00 M	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Failure Mode	Man Hours Needed: 0		Hours Unavailable: 0		Sort Order: 0							
<b>Condition Directed</b>												
TR, Megger and Winding Resistance Tests	AR	AR	AR	AR	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Failure Mode	Man Hours Needed: 0		Hours Unavailable: 0		Sort Order: 0							
<b>Time Directed</b>												
Dissolved Gas Analysis (DGA)	1.00 Y	1.00 Y	1.00 Y	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Failure Mode	Man Hours Needed: 0		Hours Unavailable: 0		Sort Order: 0							
Oil Screening Tests	2.00 Y	2.00 Y	2.00 Y	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Failure Mode	Man Hours Needed: 0		Hours Unavailable: 0		Sort Order: 0							
<b>Periodic</b>												
Transformer Doble Testing	3.00 Y	5.00 Y	7.00 Y	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Failure Mode	Man Hours Needed: 0		Hours Unavailable: 0		Sort Order: 0							

# Improved Ratio of Predictive and Preventative Maintenance to Corrective Maintenance



# Tools and Tests

- Thermography
- Corona
- Acoustic
- DGA
- Oil quality
- SFRA
- Leakage Reactance
- TTR
- Megger
- SF<sub>6</sub> leak detection
- Alber
- Cellcorders
- Digital hydrometers
- Breaker timers

# SF<sub>6</sub> Reduction Program

- Partnership with US EPA
- APS recognized by EPA in 2009 for efforts
- Improved handling and maintenance practices
  - 100,000 lbs saved between 1999 & 2007
  - Reduced emissions by 83% since 2001
  - \$880,000 savings (leak correction and purchases)

# Spill Prevention, Control, and Countermeasure Program

- Purpose is to prevent any discharge of oil into navigable waters or adjoining shorelines.
  - it must be non-transportation-related;
  - it must have an aggregate aboveground storage capacity greater than 1,320 gallons or a completely buried storage capacity greater than 42,000 gallons; and
  - there must be a reasonable expectation of a discharge into or upon navigable waters of the United States or adjoining shorelines.

# Fire Mitigation

The background of the slide is a dark, atmospheric photograph of a desert landscape at night or during a storm. A bright, jagged lightning bolt strikes from the top right towards the center. The foreground is filled with the dark silhouettes of various cacti, including saguaros and cholla, against the dark sky.

- Firewalls
- Oil/water retention pits
- Spacing
- Deluge systems

# T629 – FC U4 GSU

- 345/22kV, 308MVA single phase
- Acoustic monitoring indicated activity in multiple locations
- DGA indicated abnormalities
- Thermography noted some hot spots
- Cooling systems test were performed
- Internal inspection noted a charred no-load tap changer



# T542 – FC #4 XFMR

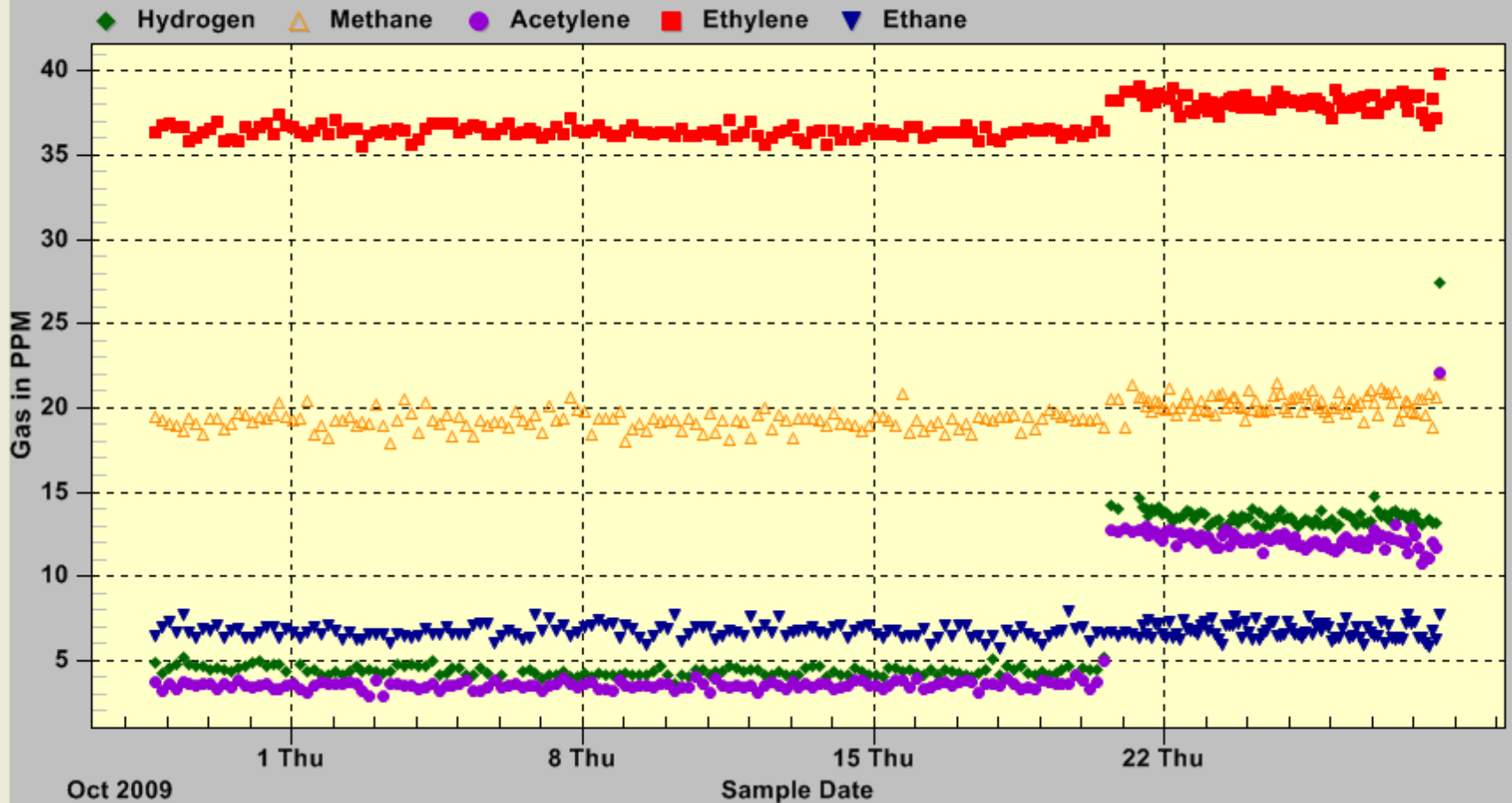
- 345/230kV, 625MVA 3 phase
- DGA indicated abnormalities
- Thermography did not note any hot spots
- Acoustic monitoring indicated activity in multiple locations
- One location was particularly promising
- Internal inspection was performed
- Discovered an overheating splice on a tertiary winding CT



# T628 - FC 1AA XFMR

## T628 Gas Values

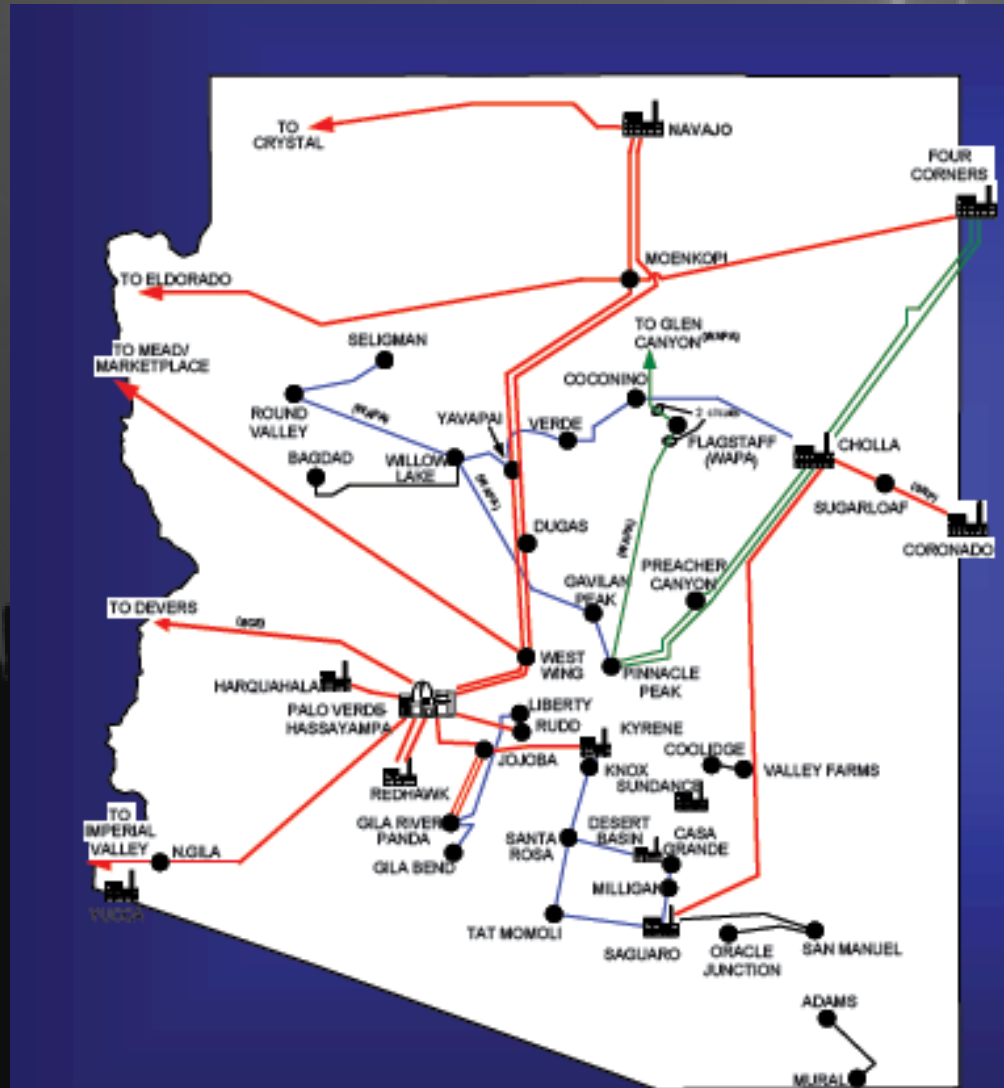
1 Month from End Date 10/28/2009 3:00:00 PM



# Single Point of Failure Review

- Corrective actions as a result of Westwing fire
  - Added redundant batteries
  - Added redundant bus differential schemes
  - Added redundant transformer differential and leads schemes
  - Added transformer backup relays

# APS Transmission System



# Reactive Power Compensation Replacement/Upgrade

Year	SR#	Location	Line to	Comments
2006	72	Navajo	Westwing	<b>Replace existing 3-single phase 70 MVAR each reactors with a single 3-phase 170 MVAR reactor (SR204). Use existing single phase reactors as spares.</b>
	73	Navajo	Westwing	
	74	Navajo	Westwing	
2007	80	WWG	Yavapai	<b>Replace two existing 3-phase 57 MVAR reactor with one 3-phase 170 MVAR switchable reactor (SR228). Keep both existing 57 MVAR 3-phase reactor as spare at Westwing.</b>
	81	WWG	Yavapai	
2009	71	Navajo	Crystal	<b>Replace existing 3 single phase 70 MVAR each reactors with a single 3-phase 170 MVAR reactor (SR237). Use the 3 best out of 6 existing single phase reactors as spares. Dispose of the remaining 3.</b>
	72	Navajo	Crystal	
	74	Navajo	Crystal	
2009	77	WWG	Navajo	<b>Replace existing 3-single phase 57 MVAR reactors with a one 3-phase 170 MVAR reactor (SR235) at Dugas. Dispose of the existing single phase reactors at Westwing.</b>
	78	WWG	Navajo	
	79	WWG	Navajo	
2010	76	Moenkopi	Yavapai	<b>Replace existing 3-phase 57 MVAR reactor with a one 3-phase, switchable 170 MVAR reactor (SR238). Keep the existing 57 MVAR reactor as spare at Moenkopi.</b>
2011		WWG	BUS	<b>Spare, switchable 170MVAR reactor for the Navajo System to be connected to Westwing bus - Cost to be shared. Dispose of the 57 MVAR reactors at Westwing and Moenkopi.</b>

# Reactive Power Compensation Replacement/Upgrade

Year	Bank #	Amps	Ohms	MVAR	Bank Description
2002	C2	<i>Dismantled</i>			<i>At Navajo, in line to Moenkopi</i>
2002	C5	1,880	31.72	336	<i>At Moenkopi, in line to Navajo</i>
2004	C17, C18	1,380	24.66	<i>Each</i>	<i>At Cholla, in lines to Four Corners</i>
2005				141	
2006	C7	1,810	25.0	246	<i>At Moenkopi, in line to Four Corners</i>
2006	C8	<i>Dismantled</i>			<i>At Four Corners, in line to Moenkopi</i>
2006	C6	1,750	16.5	152	<i>At Moenkopi, in line to Yavapai</i>
2006	C19	2,250	33.7	512	<i>Upgrade N. Gila Cap to 2200 A</i>
2007	C9	2,250	25.7	390	<i>At Westwing, in line to Yavapai</i>
2008	C1	2,200	57.5	835	<i>At Navajo, in line to Crystal</i>
2008	C3	1,750	40.5	372	<i>At Navajo, in line to Westwing</i>
2009	C10	1,750	40.5	372	<i>At Dugas, in line to Navajo</i>
2010	C15	1,750	43.0	395	<i>At Cholla, in line to Saguaro</i>
2010	C6	2,250	25.7	390	<i>At Moenkopi in line to Yavapai</i>
2013	C4	2,200	44.9	652	<i>At Moenkopi, in line to Eldorado</i>